

Amendment to the Claims

This listing of claims will replace all prior versions, and listings, of claims in this Application.

Listing of Claims:

Claims 1-13. (Canceled)

Claims 14-17. (Canceled)

Claim 18. (Currently Amended) A method for forming a trim panel comprising:

a. supplying a cloth

b. applying a polyurethane dispersion as a backing layer to said

cloth, wherein said polyurethane backing layer is applied and adhered to

the cloth without the use of adhesives or flame lamination:

c. injection molding behind said polyurethane backing layer to form ~~molding~~ a molded plastic substrate on said polyurethane dispersion without the use of a barrier film applied to said polyurethane ~~back~~ backing layer of said cloth wherein said backing layer does not allow strike-through of the cloth.

Claim 19. (Canceled)

Claim 20. (Canceled)

Claim 21. (New) The method of claim 18, wherein the cloth is woven.

Claim 22. (New) The method of claim 18, wherein the cloth is a knit.

Claim 23. (New) The method of claim 18, wherein the polyurethane dispersion is in the form of a foam layer having a density in the range of 0.016 to 0.32 grams/cubic centimeter.

Claim 24. (New) The method of claim 18, wherein the backing layer is applied to a thickness of from about 2.6 - 51.3 mm.

Claim 25. (New) The method of claim 18 wherein the cloth has a basis weight of between 100 – 950 grams/square meter.